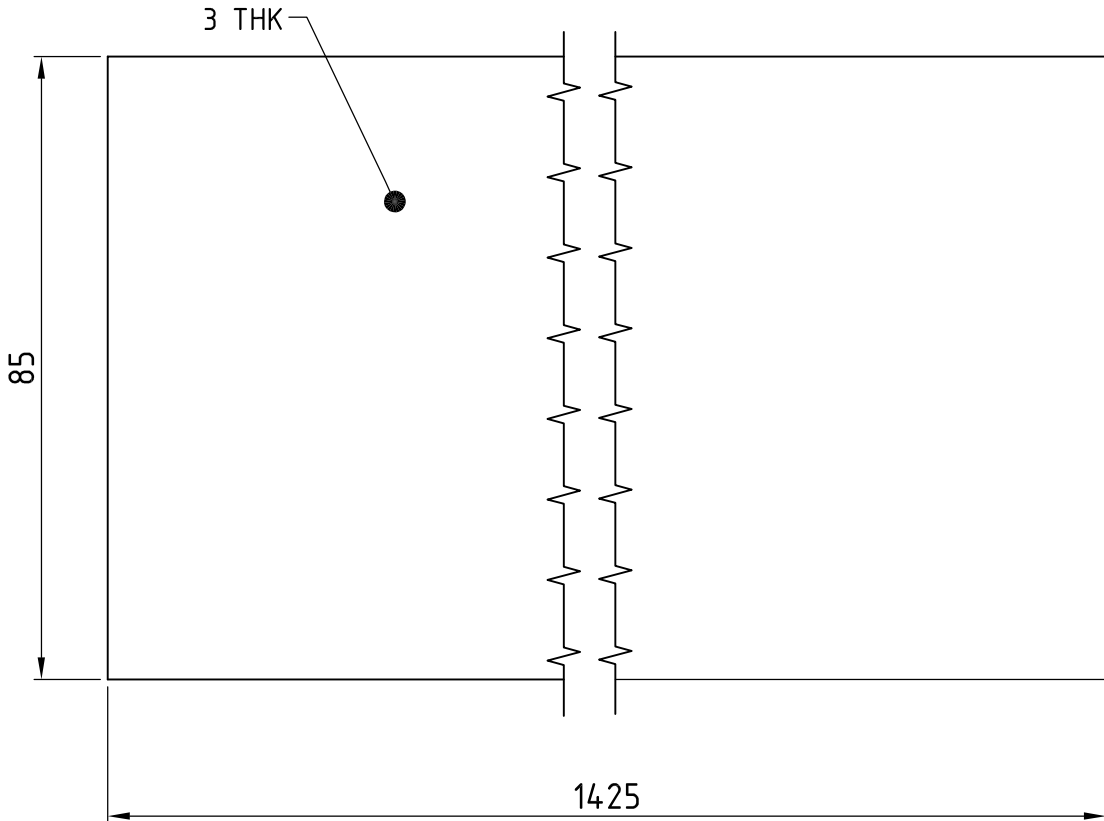


COPY RIGHT & CONFIDENTIAL
THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND
DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										










UN CONTROLLED

NOTE:

1. RUBBER SHALL CONFORM TO PTS DOC. NO. GR/TD/1766

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

							1425x85x3THK			
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
						PRODUCT	DMRC BG METRO CARS			
						REF DRG	-			
						MATERIAL	EPDM RUBBER, COLOUR BLACK			
						HEAT TREAT.	-	APPD	P V GAYATHRI	09/06/2020
						SURFACE TREAT.	-	REVD	P V GAYATHRI	09/06/2020
						TITLE			CHKD	KRISHNA PRASAD
						GANGWAY-PACKING		DRWN	SUNIL KUMAR R	09/06/2020
								SCALE	 	SHEET
								1:1	1 OF 1	-
						DRG No.				ALT
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEML LIMITED		909-55106		